

ABSTRACT OF THE DISCLOSURE

A paper machine for stable high-speed papermaking without slackness of wet web, the paper machine including
5 the most downstream press unit along the transfer path of the wet web in the press part, and the most upstream dryer unit and the second upstream dryer unit along the transfer path of the wet web in the dryer part are associated with three different belt mechanisms, respectively, so that the
10 driving units of the three driving units associated with the most downstream press unit and the first and second upstream dryer units are individually controlled so that a transfer speed of the wet web along each of the most downstream press unit and the first and second upstream dryer units is
15 individually set.